



Revision Date: 5/5/2026

Citadel Flooring Multi Component Product Information Sheet

404310 CRE 820 S DARK GRAY 3 GAL KIT is a multi component product composed of the following individual chemical components:

406418 INDFLR GEN 100SLD 82CRS EPOXY DG 2G A

406551 INDFLR GEN 100SLD 82CRS 1G B

SDSs for each component follow this cover sheet.

Transportation Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	3066	3066	3066	3066
Proper Shipping Name:	Paint and Paint Related Material	Paint and Paint Related Material	Paint and Paint Related Material	Paint and Paint Related Material
Hazard Class:	8	8	8	8
Packing Group:	II	II	II	II
Limited Quantity:	No	No	Cargo Aircraft Only	No
Finished Good Schedule B Harmonized Tariff Code	3907.30.0000			

Safety Data Sheet



1. Identification

Name on Label: 100 Solids Epoxy Chemical Resistant Smooth Dark Gray

Product Name: INDFLR GEN 100SLD 82CRS EPOXY DG 2G A

Revision Date: 4/22/2026

Product Identifier: 406418

Supercedes Date: New SDS

Recommended Use: Industrial Flooring Coating

Supplier: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Manufacturer: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Rust-Oleum Canada (ROCA)
200 Confederation Parkway
Concord, ON L4K 4T8
Canada
Emergency Phone: 800-387-3625

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

21% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
Germ Cell Mutagenicity, category 1B	H340	May cause genetic defects.
Carcinogenicity, category 1B	H350	May cause cancer.

GHS Label Precautionary Statements

P201	Obtain special instructions before use.
P261	Avoid breathing dust, fumes, gas, mists, vapours, or spray.

P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves, protective clothing, eye protection, and face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice.
P321	Specific treatment (see notice on this label).
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice.
P337+P317	If eye irritation persists: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.
GHS SDS Precautionary Statements	
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt. % Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Epichlorohydrin-Bisphenol A Resin	25068-38-6	60-80	GHS07	H315-317-319
Benzyl Alcohol	100-51-6	7.0-13	GHS07	H302+H312+H332-317-319
Hexanediol Diacrylate	13048-33-4	3.0-7.0	GHS07	H315-317-319
Kaolin Clay	1332-58-7	1.0-5.0	Not Available	Not Available
Titanium Dioxide	13463-67-7	1.0-5.0	Not Available	Not Available
Bisphenol A Epoxy Resin	25085-99-8	0.1-1.0	GHS07	H315-317-319-335
Oxirane, 2,2'-[(2,2-dimethyl-1,3-propanediyl)bis (oxymethylene)]bis-	17557-23-2	0.1-1.0	GHS07	H315-317
Carbon Black	1333-86-4	0.1-1.0	Not Available	Not Available
Formaldehyde, Polymer with (Chloromethyl) Oxirane and Phenol	9003-36-5	0.1-1.0	GHS07	H302-315-317
Naphtha, Hydrotreated Heavy	64742-48-9	0.1-1.0	GHS08	H304-340-350
1,6-Hexanediol Diglycidyl Ether	16096-31-4	0.1-1.0	GHS06-GHS07	H301-315-317-319

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Wash contaminated clothing and decontaminate footwear before reuse.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Keep containers tightly closed.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Containers can rupture and release highly toxic material if exposed to heat. Substance is non-combustible but reacts with many metals to form explosive hydrogen gas.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8.

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Do not get in eyes, on skin or clothing.

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Epichlorohydrin-Bisphenol A Resin	25068-38-6	75.0	N.E.	N.E.	N.E.	N.E.
Benzyl Alcohol	100-51-6	15.0	N.E.	N.E.	N.E.	N.E.
Hexanediol Diacrylate	13048-33-4	10.0	N.E.	N.E.	N.E.	N.E.
Kaolin Clay	1332-58-7	5.0	2 mg/m3	N.E.	15 mg/m3	N.E.
Titanium Dioxide	13463-67-7	5.0	0.2 mg/m3	N.E.	15 mg/m3	N.E.
Bisphenol A Epoxy Resin	25085-99-8	1.0	N.E.	N.E.	N.E.	N.E.
Oxirane, 2,2'-[(2,2-dimethyl-1,3-propanediyl)bis(oxymethylene)] bis-	17557-23-2	1.0	N.E.	N.E.	N.E.	N.E.
Carbon Black	1333-86-4	1.0	3 mg/m3	N.E.	3.5 mg/m3	N.E.
Formaldehyde, Polymer with (Chloromethyl)Oxirane and Phenol	9003-36-5	1.0	N.E.	N.E.	N.E.	N.E.
Naphtha, Hydrotreated Heavy	64742-48-9	1.0	N.E.	N.E.	N.E.	N.E.
1,6-Hexanediol Diglycidyl Ether	16096-31-4	1.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	Decomposition Temperature, °C	N.D.
Color	Dark Gray	pH	N.A.
Odor	Solvent Like	Kinematic Viscosity	N.D.
Odor Threshold	Threshold N.E.	Solubility in Water	Slight
Freezing Point / Melting Point, °C	N.D.	Partition Coefficient, n-octanol/water	N.D.
Boiling Range, °C	200 - 537	Vapor Pressure	N.D.
Flammability	Does not Support Combustion	Evaporation Rate	Slower than Ether
Lower Explosion Limit, vol%	1.3	Specific Gravity	1.191
Upper Explosion Limit, vol%	13.0	Vapor Density	Heavier than Air
Flash Point, °C	94	Particle Characteristics	N.A.
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid contact with metals. Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Can cause severe eye irritation. Causes eye burns. Causes eye and skin irritation which may lead to dermatitis with repeated exposures. Irritating, and may injure eye tissue if not removed promptly. High vapor concentrations can irritate eyes, nose and respiratory passages.

Effects of Overexposure - Skin Contact: Prolonged or repeated skin contact may cause irritation. Substance is corrosive. Causes severe skin burns. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis). Severely irritating; may cause permanent skin damage.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs.

Effects of Overexposure - Ingestion: Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed.

Effects of Overexposure - Chronic Hazards: Contains carbon black. Chronic inflammation, lung fibrosis, and lung tumors have been observed in some rats experimentally exposed for long periods of time to excessive concentrations of carbon black and several insoluble fine dust particles. Tumors have not been observed in other animal species (i.e., mouse and hamster) under similar circumstances and study conditions. Epidemiological studies of North American workers show no evidence of clinically significant adverse health effects due to occupational exposure to carbon black.

Carbon black is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC and is proposed to be listed as A4- "not classified as a human carcinogen" by the American Conference of Governmental Industrial Hygienists. Significant exposure is not anticipated during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of carbon black in the formula. Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the

actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010) Prolonged or repeated skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
25068-38-6	Epichlorohydrin-Bisphenol A Resin	11400 mg/kg Rat	>5000	25 g/L
100-51-6	Benzyl Alcohol	1230 mg/kg Rat	2000 mg/kg Rabbit	11 mg/L Rat
13048-33-4	Hexanediol Diacrylate	5000 mg/kg Rat	3600 mg/kg Rabbit	N.E.
1332-58-7	Kaolin Clay	5500 mg/kg	>5000 mg/kg Rat	25 mg/L
13463-67-7	Titanium Dioxide	>2000 mg/kg Rat	6000	N.E.
25085-99-8	Bisphenol A Epoxy Resin	>5000	>20000	>20
17557-23-2	Oxirane, 2,2'-[(2,2-dimethyl-1,3-propanediyl)bis-(oxymethylene)]bis-	4500 mg/kg Rat	>2000 mg/kg Rat	N.E.
1333-86-4	Carbon Black	>10000 mg/kg Rat	>2000 mg/kg Rabbit	N.E.
9003-36-5	Formaldehyde, Polymer with (Chloromethyl) Oxirane and Phenol	2000 mg/kg Rat	N.E.	N.E.
64742-48-9	Naphtha, Hydrotreated Heavy	>6000 mg/kg Rat	>5000 mg/kg Rabbit	N.E.
16096-31-4	1,6-Hexanediol Diglycidyl Ether	300 - 2000 mg/kg Rat	N.E.	N.E.

N.E. - Not Established

12. Ecological Information

Ecological Information: No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	3082	3082	N.A.
Proper Shipping Name:	Not Regulated	Environmentally Hazardous Substance, Liquid, n.o.s (Epoxy Resin)	Environmentally Hazardous Substance, Liquid, n.o.s (Epoxy Resin)	Not Regulated
Hazard Class:	N.A.	9	9	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Germ cell mutagenicity

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

Chemical Name

1,6-Hexanediol Diglycidyl Ether

CAS-No.

16096-31-4

16. Other Information**HMIS RATINGS**

Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 1 Instability: 0

Volatile Organic Compounds: 38 g/L

SDS REVISION DATE: 4/22/2026

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.

Safety Data Sheet



1. Identification

Name on Label: 100 Solids Epoxy Smooth Part B

Product Name: INDFLR GEN 100SLD 82CRS 1G B **Revision Date:** 4/29/2026

Product Identifier: 406551 **Supersedes Date:** New SDS

Recommended Use: Industrial Flooring Coating

Supplier: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Manufacturer: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Rust-Oleum Canada (ROCA)
200 Confederation Parkway
Concord, ON L4K 4T8
Canada
Emergency Phone: 800-387-3625

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

GHS Hazard Statements

Acute Toxicity, Oral and Inhalation, category 4	H302+H332	Harmful if swallowed or if inhaled.
Skin Corrosion, category 1	H314	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
STOT, Repeated Exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.

GHS Label Precautionary Statements

P260	Do not breathe dust, fumes, gas, mist, vapours, or spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.

P280	Wear protective gloves, protective clothing, eye protection, and face protection.
P301+P330+P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	If exposed immediately call a POISON CENTER or doctor/physician.
P321	Specific treatment (see notice on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

GHS SDS Precautionary Statements

P270	Do not eat, drink or smoke when using this product.
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
4,4'-Methylene-bis-Cyclohexylamine	1761-71-3	15-40	GHS05-GHS07-GHS08	H302-314-317-318-373
Benzyl Alcohol	100-51-6	10-30	GHS07	H302+H312+H332-317-319

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Wash contaminated clothing and decontaminate footwear before reuse.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Combustion generates toxic fumes of carbon monoxide, carbon dioxide and other gases. Keep containers tightly closed.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Evacuate area and fight fire from a safe distance. Containers can rupture and release highly toxic material if exposed to heat. Substance is non-combustible but reacts with many metals to form explosive hydrogen gas.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8.

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Avoid contact with eyes, skin and clothing.

Storage: Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
4,4'-Methylene-bis-Cyclohexylamine	1761-71-3	40.0	N.E.	N.E.	N.E.	N.E.
Benzyl Alcohol	100-51-6	30.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	Decomposition Temperature, °C	N.D.
Color	Not Applicable	pH	N.A.
Odor	Solvent Like	Kinematic Viscosity	N.D.
Odor Threshold	Threshold N.E.	Solubility in Water	Slight
Freezing Point / Melting Point, °C	N.D.	Partition Coefficient, n-octanol/water	N.D.
Boiling Range, °C	204 - 204	Vapor Pressure	N.D.
Flammability	Does not Support Combustion	Evaporation Rate	Slower than Ether
Lower Explosion Limit, vol%	N.A.	Specific Gravity	1.041
Upper Explosion Limit, vol%	N.A.	Vapor Density	Heavier than Air
Flash Point, °C	94	Particle Characteristics	N.A.
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid all possible sources of ignition. Avoid contact with metals. Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalis. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Causes eye burns. Irritating, and may injure eye tissue if not removed promptly. High vapor concentrations can irritate eyes, nose and respiratory passages.

Effects of Overexposure - Skin Contact: Prolonged or repeated skin contact may cause irritation. Contact causes skin irritation. Substance is corrosive. Causes severe skin burns. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis). Severely irritating; may cause permanent skin damage.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs.

Effects of Overexposure - Ingestion: Can burn mouth, throat and stomach. Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

Effects of Overexposure - Chronic Hazards: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Prolonged or repeated skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
1761-71-3	4,4'-Methylene-bis-Cyclohexylamine	380 mg/kg Rat	2500 mg/kg Rat	25
100-51-6	Benzyl Alcohol	1230 mg/kg Rat	2000 mg/kg Rabbit	11 mg/L Rat

N.E. - Not Established

12. Ecological Information

Ecological Information: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	3066	3066	3066	3066
Proper Shipping Name:	Paint and Paint Related Material	Paint and Paint Related Material	Paint and Paint Related Material	Paint and Paint Related Material
Hazard Class:	8	8	8	8
Packing Group:	II	II	II	II
Limited Quantity:	No	No	Cargo Aircraft Only	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No SARA 313 components exist in this product.

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

16. Other Information

HMIS RATINGS

Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 1 Instability: 0

Volatile Organic Compounds: 75 g/L

SDS REVISION DATE: 4/29/2026

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.